

Structural Calculations Address removed to protect client confidentiality September 2016

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The span quoted is solely for the purpose of producing these structural calculations. Measurements must be taken on site before ordering any materials.

Beams specified for load bearing walls of cavity construction, are often two beams, one for each skin of brick/blockwork. Check the comments at the bottom of the page for each beam specified, before ordering any materials.

Loading Data

<u>9"BRICKWORK</u> : 215mm Brickwork Plaster Total Load	=4.80kN/m2 =0.60kN/m2 =5.40kN/m2
BRICKWORK PARTIT	<u>ION</u> :
100mm Brickwork	=2.10kN/m2
2 No. Plaster Faces	=0.60kN/m2
Total Load	=2.70kN/m2
BLOCKWORK PARTIT	<u>10N</u> :
100mm Blockwork	=1.00kN/m2
2 No. Plaster Faces	=0.50kN/m2
Total Load	=1.50kN/m2
<u>TILE HANGING TO TII</u>	<u>MBER FRAME:</u>
Concrete Tiles	=0.55kN/m2
Battens & Felt	=0.10kN/m2
Timber Studs	=0.10kN/m2
Plasterboard	=0.15kN/m2
Insulation	=0.05kN/m2
Plaster	=0.25kN/m2
Total Load	=1.20kN/m2
<u>TIMBER STUD PARTI</u> 2 No. Plasterboard Faces Timber Studs	<u>TION</u> : =0.30kN/m2 =0.10kN/m2

=0.30kN/m2

=0.05kN/m2

=0.75kN/m2

2 No. Plaster Faces

Insulation

Total Load

<u>PITCHED ROOF</u> : Concrete Tiles Battens & Felt Rafters Total Dead Load Imposed Load Total Load	=0.60kN/m2 =0.10kN/m2 =0.15kN/m2 =0.85kN/m2 =0.75kN/m2 =1.60kN/m2
<u>ROOF SPACE</u> : Joists & Insulation Ceiling Total Dead Load Imposed Load Total Load	=0.15kN/m2 =0.15kN/m2 =0.30kN/m2 =0.25kN/m2 =0.55kN/m2
<u>SLOPING CEILING</u> : Plasterboard Insulation Total Dead Load Total Load	=0.15kN/m2 =0.10kN/m2 =0.25kN/m2 =0.45kN/m2
FLAT ROOF: Chipping & Felt Boards, Joists & Firings Ceiling & Insulation Total Dead Load Imposed Load Total Load	=0.35kN/m2 =0.30kN/m2 =0.15kN/m2 =0.80kN/m2 =0.75kN/m2 =1.55kN/m2
<u>TIMBER ROOF</u> : Boards & Joists Ceiling Total Dead Load Imposed Load Total Load	=0.35kN/m2 =0.15kN/m2 =0.50kN/m2 =1.50kN/m2 =2.00kN/m2
EXTERNAL RENDER WA Render 2 No. Skins 100mm Blockwork Insulation Plaster Total Load	<u>LL</u> : =0.30kN/m2 =2.00kN/m2 =0.05kN/m2 =0.25kN/m2 =2.60kN/m2

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Job:					Page 1	
MEASUREMENTS TO BE TAKEN	ON SITE BEFO	DRE ORDEI	RING MATERIA	LS	File copy	
ProSteel 5.411 532184			Noname.F	PS5	Printed 4 Jan 2018	13:38
Beam: Beam A					S	oan: 3.8 m.
Load name	Loading w1	Start x1	Loading w2	End x2	R1comp	R2comp
U D o.w.	0.55	0		L	1.04	1.04
	2.70*2.40	0		L	12.31	12.31
	2.70°2.40 1.5*2.4	0		L	12.31	12.31
U D BLOCKWORK PARTITION	1.5*2.4	0		L	6.84	6.84
U D TIMBER FLOOR	2.0*1.5	Ō		Ĺ	5.70	5.70
U D TIMBER FLOOR	2.0*1.7	0		L	6.46	6.46
		Unfacto	ored reactions (kN) Total:	51.51	51.51
				Dead	51.51	51.51
Total load: 103.02/144.23 kN Un	factored/Fa	actored	Factored	l reactions	72.11	72.11
Load tvp	es: U:UDL D:	Dead: L: Liv	/e (positions ir	n m. from R	1)	
Movimum P.M. (factored) 69.5 (M	Im at 1 00 m fr	om D1	U		,	
Maximum B.W. (lactored) = 66.5 km	in at 1.90 m. no					
Maximum S.F. (factored) = 72.1 kN	at R1	1/2 1				
Live load deflection = 0.00×10^8 /El	at R2 (E IN IN	/mm², I I	n cm²)			
Total deflection = 73.6×10^8 /El at 1.	.90 m. from R1					
Beam calculation to BS5950-1:2000	0 using S275 ste	eel				
SECTION SIZE : 152 x 152 x 51 U	UC S275 (cor	npact)				
D=170.2 mm $B=157.4 mm$ $t=11.0 mm$) mm T=15.7 n	nm L=3.22	27 cm^4 r.=3.96	cm S.=43	8 cm ³	
Shear capacity $= 0.6 \text{ p} + D = 0.6 \text{ x}^2$	$275 \times 11 \ 0 \times 170$	0 2/1000 - ?	$x_{y} = 0.00$	∩k ∪k		
Shear capacity = 0.0 p_y .i.D = 0.0 x	1 00 m from D1	0.2/1000 - C	(2-12.1)			
Maximum moment = 66.51 kinin at	1.90 m. nom K					
Moment capacity, $M_c = p_y S_x = 275$	x 438/1000 = 1	20.5 KNM C	ик И ан			
Beam is laterally restrained at supp	orts only: effect	ive length =	1.0L			
Effective length (L_F) = 3.80m	S	lenderness,	$\lambda \left(L_{\rm F}/r_{\rm v} \right) = 3.80$	x 100/3.96	= 95.96	
Buckling parameter (u) = 0.848	S	lenderness i	factor (v) = 0.653	3 (x = 10.1	; $\lambda/x = 9.50$)	
$p_w = 1.000$ (Class 1/2 compact) Bending strength $p_v = 230.4$ N/mm	2 E	quivalent sie	enderness (λ_{LT})	= u.v. <i>.»</i> p _w	= 53.10	
Maximum moment within segment	' M – 68.51 kN	Im				
Equivalent uniform moment factor, i	$m_x = 0.925$ (N	//₀=51.4. M₀	=68.5. M₄=51.4`			
Equivalent uniform moment = 0.925	$5 \times 68.51 = 63.3$	7 kNm	0010, 114 0111			
Buckling resistance moment, $M_b = p$	$p_{b}.S_{x} = 230.4 \text{ x}$	438/1000 =	100.9 kNm OK			
Check unstiffened web capacity with	h load of 72 11	kN				
C1 = 141 kN; C2 = 3.03 kN/mm;	; C4 = 1,851; k	$x = \min\{0.5+$	-(a_/1.4d),1.0}; ;	$D_{VW} = 275 N_{0}$	/mm²	
(for derivation of C factors see S	teelwork Desigr	n Guide to B	\$5950-1:2000 e	Sth ed.)		
Bearing capacity, $P_w = C1+b_1C2$	2 (b _e taken as z	ero) Buck	ling capacity, P _x	= K√(C4.P	w)	
Unstittened web bearing capacity	y, $P_{w} = 141$ km:	no minimun	n stiff bearing lei	ngtn require	a	
LL deflection = 0.000 x 1e8/205,000	$0 \times 3227.000 = 0$	0.0 mm OK				
TL deflection = $73.60 \times 1e8/205,000$	0 x 3227 = 11.1	mm (L/342)			
Bearing details						
152x152x51 UC stiff bearing length	, b₁ = t + 1.6r +	2T = 54.6 m	nm			
R1: None	·					
R2: 300 x 400 mm bearing plate						
Factored reaction = $51.51 \times 1.4 \pm 0$	$00 \times 16 = 721$	1 kN				
15 mm m s bearing plate size 300	x 400 mm					
Local design strength of masonry (f	actored) = 0.70	0 N/mm² (I I	ser-ented value)			
Bearing plate projection beyond stif	f bearing length	= (300-54.6	S)/2 = 122.7 mm			
Factored stress under plate = 72.11	x 1000/̈́300 x 4	00 = 0.60 N	l/mm²			
Required plate thickness = $\sqrt{3x0.60}$	0x123x123/275)	= 9.94 mm	: use 15mm	/	2)	
Factored bending stress in plate = 0	j.60x123x(123/2	∠)/(15x15/6)	$= 120.7 \text{ N/mm}^2$	$(p_v = 275 \text{ N})$	mm-)	

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Encase beam to provide half-hour fire resistance as per specification. Weld 12mm plate to top of beam to support the full cavity.

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MEASUREMENTS TO BE TAK	EN ON SITE BEF		NG MATERIAL	S	File copy	
ProSteel 5.41i 532184			Noname.PS	5	Printed 4 Jan 2018	13:38
Beam: Beam B					Sp	an: 3.2 m.
Load name	Loading w1	Start x1	Loading w2	End x2	R1comp	R2comp
UD o.w.	0.5	0	-	L	0.80	0.80
U D PITCHED ROOF	1.60*5.0	0		L	12.80	12.80
	0.55*4.0	0		L	3.52	3.52
	1 2.70°2.40	0		L	10.37	10.37
	N 1.5 2.4	0			5.76	5.70 6.40
P D Beam: Beam A · R1	2.0 2.0 51 51 [B/F]	08		L	38.63	12.88
P L Beam: Beam A : R1	0.00 [B/F]	0.8			0.00	0.00
		Unfactor	ed reactions (k	N) Total:	78.28	52.53
				Dead:	78.28	52.53
	Infactorod/E	actorod		Live:	0.00	0.00
Total load: 130.81/183.13 KN			Factored	reactions:	109.59	73.54
Load typ	es: U:UDL P:PL	D: Dead; L: L	lve (positions	in m. from	R1)	
Maximum B.M. (factored) = 77.9	kNm at 1.08 m. fr	om R1				
Maximum S.F. (factored) = 109.	6 kN at R1					
Live load deflection = 0.00×10^8	/EL at R2 <i>(E in N</i>	J/mm ² . I in	(cm^4)			
Total deflection = 58.2 x $10^{8}/\text{E}$	152 m from P1	····· , · ···	<i>(((((((((((((</i>			
10tal define tion (a DOSOS) 4 a		1				
Beam calculation to BS5950-1.2	2000 using 5275 st	eel				
SECTION SIZE : 203 x 203 x 4	16 UC S275 (coi	mpact)				
D=203.2 mm B=203.6 mm t=	7.2 mm T=11.0 m	m l _x =4,570 d	cm ⁴ r _v =5.13 cm	S _x =497 c	cm ³	
Shear capacity = $0.6 \text{ p}_{v} \text{ t.D} = 0.6$	6 x 275 x 7.2 x 203	.2/1000 = 241	kN (>=110) OK	,		
Maximum moment = 77.94 kNm	at 1.08 m. from R	1	· · · ·			
Moment canacity M - n S - 2	$275 \times 107/1000 = 1$	136 7 kNm Ok				
Become in laterally, $M_c = p_y \cdot S_x = 2$	$10 \times 407 \times 1000 = 1$	tive length 1				
		r = r	.UL	100/5 10		
Effective length $(L_F) = 3.20m$	S	Slenderness, λ	$(L_{\rm F}/r_{\rm v}) = 3.20 \text{ x}$	100/5.13 =	= 62.38	
Buckling parameter (u) = 0.646 $\beta = 1.000$ (Class 1/2 compact)	3 E	auivalent sler	$derness(\lambda -) = 0.000$	(X = 17.7, 10.7)	1/X = 3.52) - 16 77	
$p_w = 1.000$ (Class 1/2 compact) Bending strength $p_v = 245.8 \text{ N/}$	mm²	.quivalent sier	idemess (_{LT}) –	u.v	- 40.77	
Maximum moment within segme	M = 77.04 k	Jm				
Equivalent uniform moment factor	$r_{\rm N} = 0.909$ (1)	Ma=76.6 Ma=	73.3 M ₄ =47.7)			
Equivalent uniform moment = 0.	$909 \times 77.94 = 70.8$	36 kNm	r 0.0, m ₄ - m n)			
Buckling resistance moment, M _t	$p = p_b \cdot S_x = 245.8 x$	497/1000 = 1	22.2 kNm OK			
Check unstiffened web capacitie	e with loads of 100	9 6 kN and 73	54 kN			
C1 = 84.0 kN: $C2 = 1.98 kN$	mm: $C4 = 399$: K	$= \min\{0.5+(a, b)\}$.04 KN /1.4d).1.0}: p	= 275 N/m	m²	
(for derivation of C factors se	e Steelwork Desia	n Guide to BS	5950-1:2000 6th	h ed.)		
Bearing capacity, $P_w = C1+b$	C2 (be taken as z	zero) Bucklir	ng capacity, $P_x =$	- K√(C4.P _w	.)	
R1: Minimum required stiff be	earing length, $b_1 =$	$13 \text{ mm} (a_e = 6)$	6.5mm; K = 0.52	9) ` "	,	
Bearing capacity, $P_w = 110 \text{ k}$	Ν					
With $b_1 = 13$ mm, buckling cap	pacity, $P_x = 111 \text{ kl}$	N				
R2: Unstiffened web bearing	capacity, $P_w = 84.0$	U KIN: NO MINIR	num stiff bearing	g length red	quired	
LL deflection = 0.000 x 1e8/205, TL deflection = 58.16 x 1e8/205,	000 x 4570.000 = ,000 x 4570 = 6.2 r	0.0 mm OK mm (L/515)				
Bearing details						
203x203x46 UC stiff bearing len	ath. b₁ = t + 1.6r +	2T = 45.5 mm	n			
l ocal design strength of mason	v (factored) $= 0.70$	0 N/mm² (I lea	er-entered value)		
P1. 300 v 600 v 150h mm pada	- (1000100) = 0.70			/		
(minimum padstone he	ight if unreinf	orced: 128	8 <i>mm)</i>			

Factored reaction = $78.28 \times 1.4 + 0.00 \times 1.6 = 109.59 \text{ kN}$ Factored stress under padstone = $109.59 \times 1000/300 \times 600 = 0.61 \text{ N/mm}^2$

KCR Design 6 Chada Avenue Gillingham Kent ME7 4BN KCR Deisgn | www.kcrdesign.co.uk | Phone: 01634 757355 | email: keith.rogers@kcrdesign.co.uk Site: Removed to protect client confidentiality Made by KR Job: Page 4 MEASUREMENTS TO BE TAKEN ON SITE BEFORE ORDERING MATERIALS File copy ProSteel 5.41i 532184 Noname.PS5 Printed 4 Jan 2018 13:38 R2: 300 x 400 x 150h mm nadstone (minimum padstone height if unreinforced: 128 mm) Factored reaction = 52.53 x 1.4 + 0.00 x 1.6 = 73.54 kN Factored stress under padstone = $73.54 \times 1000/300 \times 400 = 0.61 \text{ N/mm}^2$

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Notched beam web cleat connection check (based on SCI/BCSA Simple Connections, 2002 edition) Location:

Factored shear at support, $F_v = 72.11 \text{ kN}$

Beam: S275 152x152x51 UC connection to web of S275 203x203x46 UC

Notch dimensions: Top: 96 x 25mm

Use 2no 120mm long 100x100x10 angle cleats, 2no sets of M20 8.8 bolts at 60 mm centres

ANGLE CLEAT CONNECTION

120mm long 100 x 100 x 10mm angle cleats



Check 1: Recommended detailing requirements

All requirements satisfied

Check 2: Capacity of cleat/supported beam bolt group

Distance from face of supporting member to centre line of bolts, a = 60 mm, pitch, $p_1 = 60 \text{ mm}$

Vertical load per bolt = $F_{sv} = F_v/n = 72.1/2 = 36.1 \text{ kN}$ Horizontal load on top and bottom bolts (from moment), $F_{sm} = B.F_v$ where $B = 6a/(n(n + 1).p_1) = 6 \times 60/(2 \times 3 \times 60) = 1.00$ $F_{sm} = 1.00 \times 72.1 = 72.1$ kN Resultant load on top and bottom bolts = $\sqrt{(36.1^2 + 72.1^2)} = 80.6$ kN Bolt shear capacity, P_s , per bolt = 2 x 245 x 375/1000 = 183.8 kN (double shear) End distances, e, in load direction: Beam: e = 56 mm; Cleats: e = 45 mm Bearing capacity, $P_{bs} = t.min(D,e/2).p_{bs}$ p_{bs} S275: 460 N/mm²; S355: 550 N/mm² Bearing capacity of cleats, P_{hs} , per bolt = 2 x 10 x 20 x 460/1000 = 184.0 kN Bearing capacity of beam web, P_{bs}, per bolt = 11.0 x 20 x 460/1000 = 101.2 kN Bolt capacity = P_{bs} = 101.2 kN/bolt (bearing capacity of beam web governs) Bolt group capacity (single line) = $n.P_{bs}/\sqrt{(1 + (Bn)^2)} = 2 \times 101.2/\sqrt{(1 + (1.00 \times 2)^2)} = 90.5 \text{ kN OK}$ Check 3: Shear capacity of cleat legs at bolt line Plain shear capacity of each cleat, $P_v = 147.8$ kN (x2) OK Block shear capacity of each cleat, $P_r = 205.9 \text{ kN}$ (x2) OK Check 4: Capacity of supported beam at bolt line Plain shear capacity of beam web, $P_v = 257.1$ kN OK Block shear capacity of beam web, $P_r = 239.2 \text{ kN OK} (F_v <= 0.75 P_r)$ Check 5: Shear and bending interaction at notch Shear capacity at notch, $P_{vN} = 239.2 \text{ kN} (F_v <= 0.75 P_{vN})$ Moment at notch = 72.1 x (96+10)/1000 = 7.64 kNm Moment capacity at notch, $M_{cN} = p_y Z_N = 275 \times 61.4/1000 = 16.9 \text{ kNm}$ OK Moment-determined capacity = 16.9/((96+10)/1000) = 159.3 kN Check 6: Local stability of notched beam Not checked

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Check 7: Overall stability of notched beam Not checked		
Check 8: Capacity of bolt group connection to support Bolt shear capacity, P _s , per bolt = $245 \times 375/1000 = 91.9 \text{ kN}$ Shear capacity of bolt group, $\Sigma PS = 4 \times 91.9 = 367.5 \text{ kN OK}$ Bolt bearing capacity per bolt = $20 \times 10 \times 460/1000 = 92.0 \text{ kN}$ Top pair bolt bearing capacity = $30.0 \text{ [e/2]} \times 10 \times 460/1000 = 92.0 \text{ kN}$ Bearing capacity of cleats at support = $2 \times 69.0 + 2 \times (2 - 1) \times 10^{-1}$	69.0 kN 92.0 = 322.0 kN OK	
Check 9: Shear and bearing capacity of cleats at support Plain shear capacity, $P_v = 0.7 \times 275 \times 1.2 \times 640/1000 = 147.8$ Block shear capacity, $P_r = 205.9$ kN (x2) OK	s kN (x2) OK	
Check 10: Local capacity of supporting beam web Shear capacity, $P_v = 0.7.p_v$.K _e .Av _{net} = 0.7 x 275 x 1.2 x 691/1 Further checking is needed if this web supports connections of	000 = 159.7 kN (x2) OK on both sides	
Summary:		
Check	Cap kN	
1 Basic detailing requirements	OK	
2 Strength of bolt group to cleat/beam web	90.5	
3 Shear and bearing capacity of cleat leg at bolt line	295.7	
4 Capacity of supported beam at bolt line	239.2	
5 Shear and bending interaction at notch	159.3	
6 Local stability of notched beam	Not checked	
7 Overall stability of notched beam	Not checked	
8 Shear capacity of bolt group connection to support	322.0	

295.7 319.3

9 Shear and bearing capacity of cleats at support10 Local capacity of supporting member

Critical design check: 2 - Strength of bolt group to cleat/beam web

Connection capacity = 90.5 kN OK

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MEASUREMENTS TO BE TAKEN ON S	ITE BEFORE			File	copy	
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Beam: Beam C					Sp	an: 3.5 m.
Load name Lo	ading w1	Start x1	Loading w2	End x2	R1comp	R2comp
U D o.w. 0.2	25	0		L	0.44	0.44
U D ROOF SPACE	55*2 0	0			5.60 1.93	5.60 1.93
U D BRICKWORK PARTITION 2.	70*2.40	0		Ĺ	11.34	11.34
U D TIMBER STUD PARTITION 0.	75*2.4	0		L	3.15	3.15
		Unfactore	d reactions (kl	N) Total:	22.45	22.45
				Dead:	22.45	22.45
Total load: 44.90/62.87 kN Unfactor	ed/Factore	ed	Factored r	eactions:	31.43	31.43
Load types: U	UDL D: Dea	d; L: Live	(positions in m	. from R1)		
Maximum P_{M} (factored) = 27.5 kNm at	1 75 m from [́ ⊃1	Ŭ.	,		
Maximum B.M. (lactored) = 27.5 kNm at	1.75 m. nom r	τı				
Maximum S.F. (lactored) = 31.4 kN at R1	(E in N/m	m ² lin a	(m4)			
Live load deflection = $0.00 \times 10^{\circ}$ /El at R2		<i>III , I III</i> C	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
I otal deflection = $25.1 \times 10^{\circ}$ /EI at 1.75 m	. from R1					
Beam calculation to BS5950-1:2000 usin	g S275 steel					
SECTION SIZE : 203 x 102 x 23 UB S	275 (compa	ict)				
D=203.2 mm B=101.8 mm t=5.4 mm	T=9.3 mm l _x	=2,110 cm4	r _v =2.36 cm §	S _x =234 cm ³		
Shear capacity = $0.6 p_v t.D = 0.6 x 275 x$	5.4 x 203.2/10	000 = 181 k	N (>=31.4) OK			
Maximum moment = 27.50 kNm at 1.75 r	n. from R1					
Moment capacity, $M_c = p_v S_x = 275 \times 234$	/1000 = 64.35	5 kNm OK				
Beam is laterally restrained at supports o	nly: effective l	enath = 1.01	L			
Effective length (L_{E}) = 3.50m	Slend	lerness. λ (L	/r.,) = 3.50 x 1	00/2.36 = 148	8.3	
Buckling parameter $(u) = 0.888$	Slend	lerness facto	or $(v) = 0.749$ (x = 22.5; λ/x	= 6.59)	
$\beta_w = 1.000$ (Class 1/2 compact)	Equiv	alent slende	erness (λ_{LT}) = L	ι.ν.λ.√β _w = 98	5.68	
Bending strength, $p_b = 127.2$ N/mm ²						
Maximum moment within segment, $M_x =$	27.50 kNm	206 M - 27	5 M - 20.6			
Equivalent uniform moment = 0.925×27 .	50 = 25.44 kM	vm	.5, 104 - 20.0)			
Buckling resistance moment, $M_b = p_b S_x$	= 127.2 x 234	/1000 = 29.	77 kNm OK			
Check unstiffened web capacity with load	l of 31 43 kN					
C1 = 50.2 kN; C2 = 1.49 kN/mm; C4	= 160; K = m	in{0.5+(a_/1	.4d),1.0}; p _{vw} =	= 275N/mm ²		
(for derivation of C factors see Steelwe	ork Design Gu	uide to BS59	950-1:2000 6th	ed.)		
Bearing capacity, $P_w = C1+b_1C2$ (b _p t	aken as zero)	Buckling	capacity, $P_x = I$	K√(C4.P _w)	required	
with $D_1=0$, unstituened web buckling ca	apacity, $P_{\chi} = 2$	44.0 KIN. 110		earing length	required	
LL deflection = 0.000 x 1e8/205,000 x 21	10.000 = 0.0 r	mm OK				
1L deflection = 25.07 x 1e8/205,000 x 21	10 = 5.8 mm	(L/604)				
Bearing details						
203x102x23 UB stiff bearing length, $b_1 =$	t + 1.6r + 2T =	= 36.2 mm				
Local design strength of masonry (factore	ed) = 0.700 N/	mm ² (User-	entered value)			
R1: 500 x 100 mm bearing plate						
Factored reaction = $22.45 \times 1.4 + 0.00 \times 10^{-1}$	1.6 = 31.43 kN	N				
25 mm m.s. bearing plate, size 500 x 100	mm					
Bearing plate projection beyond stiff bear	ing length = (500-36.2)/2	= 231.9mm			
Factored stress under plate = 31.43×100	00/500 x 100 :	= 0.63 N/mn	n² ○ 25mm			
Factored bending stress in plate = 0.63x2	$x^2 (232/200) = 1$ $x^2 (232/2)/(2)$	25x25/6) = 1	62.3 N/mm² (p.,	,=265 N/mm²)		

R2 as R1

Encase beam to provide half-hour fire resistance as per specification. Weld 12mm

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Site: Removed to protect client confidentiality		Made by KR
Job:		Page 8
MEASUREMENTS TO BE TAKEN ON SITE BEFORE ORDERIN	G MATERIALS	File copy
ProSteel 5.41i 532184	Noname.PS5	Printed 4 Jan 2018 13:38
plate to top of beam to support cavity construct	ion	